

## Size Effects of Ultrafine PtRu Particles on the Oxidation of Methanol in H<sub>2</sub>SO<sub>4</sub>

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Although the design of active anodes is an important subject for the development of polymer electrolyte membrane fuel cells, the effect of the size of PtRu particles on the electrocatalytic oxidation of methanol; *i.e.*, the "size effects", is still unclear. We have studied the size effects for the electrochemical oxidation of methanol with Pt<sub>50</sub>Ru<sub>50</sub>/C/GC (C: Vulcan XC72R; 254 m<sup>2</sup> g<sup>-1</sup>) catalyst electrodes.<sup>1,2)</sup> In the present investigation, various carbon black supports with different surface area have been used for the catalyst preparation to reveal the size effects more clearly.

The Pt<sub>50</sub>Ru<sub>50</sub>/C catalyst powders were prepared by an impregnation method with carbon black (29-800 m<sup>2</sup> g<sup>-1</sup>) and ethanolic solutions of Pt(NO<sub>2</sub>)<sub>2</sub>(NH<sub>3</sub>)<sub>2</sub> and RuNO(NO<sub>3</sub>)<sub>x</sub>. The alloy composition used was Pt<sub>50</sub>Ru<sub>50</sub>, (Pt : Ru = 1 : 1 in mole), because this composition was the most active in the binary alloy catalyst system. The decomposition of the metal complexes supported on the carbon black powder was conducted in a stream of H<sub>2</sub> + N<sub>2</sub> at 450°C. The catalytic activity for the oxidation of methanol decreased with increase in the preparation temperature from 200 to 450°C. The surface area of the metal particles was determined by cyclic voltammetry with the amount of electricity used for the oxidation of pre-adsorbed CO. The catalyst electrodes for the examination of the electrocatalytic activity was prepared with a glassy carbon rod (5 mm in diam.) on which about 0.10 mg of the catalyst powder Pt<sub>50</sub>Ru<sub>50</sub>/C was fixed with a dispersion of Nafion .<sup>3)</sup> The catalytic activity of the electrodes was determined by chronoamperometry. The dispersion state

of the PtRu particles on carbon black was observed with high-resolution scanning electron microscope (Hitachi 5000).

The extent of alloying of PtRu particles seems to be affected by the preparation temperature, surface area of carbon black support, and loading amount of Pt<sub>50</sub>Ru<sub>50</sub>, revealed by X-ray diffraction analysis. Both the specific activity,  $i_{sp}$  (current density per real surface area, units in m<sup>-2</sup>), and mass activity,  $i_{mass}$  (current density per loading amount, units in A g<sup>-1</sup>), of Pt<sub>50</sub>Ru<sub>50</sub> particles for the oxidation of methanol at 60°C in 0.5 M H<sub>2</sub>SO<sub>4</sub> have been found to decrease with a decrease in the size of the metal particles for almost all Pt<sub>50</sub>Ru<sub>50</sub>/C(carbon black) catalysts examined.

In order to clarify the origin of the "size effects" found in this investigation, the electronic structure and surface alloy composition of the PtRu particles as well as the surface species of OH<sub>ad</sub>, CO<sub>ad</sub> and CHO<sub>ad</sub> should be characterized although such information concerns only the overall properties of the alloy catalysts.

## References

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- 3) T. J. Schmidt *et al.*, *J. Electrochem. Soc.*, 1998, **145**, 2354.